ASTM A556M-88/ASME 556 SEAMLESS COLD DRAWN CARBON STEEL FEEDWATER HEATER TUBES¹

This standard² is issued under the fixed designation A 556/A 556M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (2) indicates an editorial change since the last revision or reapproval.

1.Scope

- 1.1 This specification covers minimum-wall-thickness, seamless cold-drawn carbon steel tubes including bending into the from of u-tubes, if specified, for use in tubular feedwater heaters.
- 1.2 The tubing sizes covered shall be 5/8 to 1 2/4-in. [15.9 to 31.8-mm] outside diameter, inclusive, with minimum wall thickness equal to or greater than 0.045 in. [1.1 mm].
- 1.3 optional supplementary requirements are provided, and hen desired, shall be stated in the order.
- 1.4 The values stared in either inch-pound units or SI units are to be regarded separately as the standard. within the text, the SI units are shown in brackets. The values sated in each system are not exact equivalents; therefore, each system must be used independently of the other. Combining values from the two systems may result in nonconformance with the specification. The inch-pound units shall apply unless the "M" designation of this specification is specified in the order.

JIS Number and Corresponding Foreign Standards

JIS			ASTM			BS			DIN			NF			ISO	SO		
Standard Number	Grade	Туре	Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Type	Standard Number	Grade	Туре	Index Number
G3461	STB340	С	A161	LC	С	3059	HFS320	С				A49-245	TS34e	С				C010
	(STB35)		A192	-	С		CFS320	С					TS34c	С				
			A226	-	С		ERW320	С										
			A556	GrA2	С		CEW320	С										
			A557	GrA2	С		S1 360	С										
							S2 360	С										
							ERW 360	С										
							CEW360	С										
						3606	ERW320	С										
							CEW320	С										
							CFS320	С										

	STB410	С	A179	GrC	С	3059	S1 440	С	17175	St45.8	С	A49-213	TU42c	С	2604/2	TS9H	С	
	(STB42)		A210	GrA1	С		S2 440	С	17177	St42.8	С	A49-215	TU42c	С		TW9H	С	
			A556	GrB2	С		ERW 440	С				A49-243	TS42c					
			A557	GrB2	С		CEW 440	С				A49-245	TS42c					
						3602	HFS 410	С				ш	TS42c					
							CFS 410	С										
							ERW 410	С										
							CEW 410	С										
						3606	ERW 440	С										
							CEW 440	С										
						II.	CFS 440	С										
STB510	С							С	17175	19Mn5	С	A49-213	TU52C	С	2604/2	TS18	С	
(STB52)								С				A49-248	TU52C	С				